



Welder Performance Qualification Certificate (WPQ)

Qualification: Codes/Standards EN-ISO 9606-1: 2017
Designation(s): EN-ISO 9606-1 141 -136 T BW FM5 D273 s22 H-L045 (ss,gb)
Welding Procedure
Specification Reference No. LAB 3378

Welder's Name G. Idasiak
Identification: GI
Method of Identification: Drivers License
Date and place of birth: 20 January 1979 - Wielun
Employer: Eerland Shiprepair B.V.

Welder's Signature



Job knowledge: Not Tested

Test piece

Range of qualification

Welding process(es) 141 - 136 (according EN ISO 4063)
Plate or pipe or other T (Tube / Pipe)
Type of joint/weld Single v groove Buttweld
Material group/sub-group Material Group 10 subgroup 10.2 (TR ISO 15608)

141: 141 - 142 - 143- 145
136: B - R, P, V, W, Y, Z (spray arc)
T (Tube) & P (Plate) Branch joints with angle ≥ 60
Buttweld (No supplementary filletweld test)
Not applicable welder qualification on consumable type is applicable.
FM5

Filler metal type and consumable or designation
Solid Wire Kiswel
EN-ISO: 14343-A: 25 9 4 N L
EN-ISO: 9606-1 :FM5
Tubular Flux Cored Wire Premiarc DW-2594
EN-ISO : 17633-A: T 25 9 4 N L P M21 1
EN ISO : 9606-1 :FM5

FM5

Shielding gas 99.996% Ar (According to ISO 14175 Group I1)
82% Ar-18% Co2 (According to ISO 14175 Group M21)
Auxiliaries (e.g. backing gas, flux) 99.996% Ar (according to ISO 14175 Group I1) as backing gas used is the test.

Group I1
Group M21
ss,mb - bs - ss,gb

Material thickness 22mm
Weld metal thickness S1:141-6mm - S2: 136-16mm
Pipe outside diameter 273mm
Welding positions H-L045

Not applicable
S1:141 3mm to 12mm S2: 136 ≥ 3 mm
05x D (0.5 x 273mm=136.5mm)
PA, PC, PE, PF

Other details This certificate is valid until 10 June 2024 prolongation method 9.3. (b) is applicable as specified on page 2 & 3 of this Welder Qualification

Additional information is available on attached sheet and/or welding procedure specification No.
Test Results (state Satisfactory or Not applicable)

Not applicable

Visual	Satisfactory	Magnetic particle	Not applicable
Liquid penetrant	Satisfactory	Radiographic	Acceptable
Ultrasonic	Not applicable	Macro examination	Not applicable
Bend	Acceptable 4 x	Fracture	Not applicable
Other	RT Report LAB715018611 & PT LAB715018615 and DT report 1328/2 are accessory of this Qualification.		

We certify that the above statements are correct and that the test pieces were prepared, welded and tested in accordance with the specified codes or standards.

Organisation; Eerland Shiprepair B.V.

Signature

Date of issue	10 June 2022
J.G. DE BAKKER	
Surveyor to Lloyd's	
Johan A. de Bakker	
Rotterdam Office	
E-Stamps Version 1.4.4	

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