

WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Designation: EN ISO 9606-1:2017 136 P FW FM5 P t10 PF ml

Welder's identification: Passport Verified

Employer: W.P.S. Welding Services

Welder's name: G. Idasiak

Place of birth and date: Poland / 20-01-1979

	Weld test details				Range qualified				Photo (if required)			
Welding process(es)	1:	136	2:	-	1:	136	2:	-				
Transfer mode	1:	-	2:	-	1:	-	2:	-				
Product type (P/T)	P				P, T							
Type of weld	FW				FW							
Filler material (Group)	1:	FM5	2:	FM5	1:	FM5	2:	FM5				
Filler material (Designation)*	1:	P	2:	-	1:	R, P, V, W, Y, Z	2:	-				
Parent material group(s)	1:	8.1	2:	8.1	1 up to and incl. 11							
Shielding gas	1:	M11	2:	-	1:	-	2:	-				
Other (e.g. backing gas)	-				-							
Type of current and polarity	1:	DC+	2:	-	1:	-	2:	-				
Material thickness (mm)	t1:	10	t2:	10	t1:	≥3	t2:	≥3				
Deposited thickness (mm)	s1:	-	s2:	-	s1:	-	s2:	-				
Outside pipe diameter [D] (mm)	-				≥500 fixed pipe, ≥75 rotated pipe (PA,PB)							
Welding position(s)	1:	PF	2:	-	PA, PB, PF							
Weld details	1:	-	2:	-	1:	-	2:	-				
Multi-layer / single layer	1:	ml	2:	-	1:	sl/ml	2:	-				
Date of welding	04-04-2025				Examiner: Marc van Holstein							
Place of welding	Rotterdam											
Type of inspection/ test	Performed & accepted / Not tested							Place: Barendrecht Date: 08-04-2025 Qualification valid until: 04-04-2027 DNV Netherlands B.V. Signature  This document has been digitally signed and will therefore not have handwritten signatures. Marc van Holstein Surveyor				
Visual	Performed & accepted				-							
Radiography	-				Not tested							
Ultrasonic	-				Not tested							
Magnetic Particle	-				Not tested							
Dye penetrant	-				Not tested							
Macro	-				Not tested							
Fracture	Performed & accepted				-							
Bend	-				Not tested							
Other	-				Not tested				Stamp			

See reverse side for prolongation by employer every 6 months, and examiner/test body's prolongation every 2 years.
Additional information may also be stated in the column 'supplementary remarks'.

*note: Type of covered electrode or flux cored wire used in the qualification test of welders for root run welding without backing (ss, nb) is the type of covering electrode or type of fluxcored wire qualified for root run welding in production with no backing (ss, nb)