

DNV

WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Designation: EN ISO 9606-1:2017 136 P FW FM5 P t10 PF ml

Welder's identification: Passport Verified

Employer: W.P.S. Welding Services

Welder's name: G. Idasiak


Place of birth and date: Poland / 20-01-1979

	Weld test details				Range qualified				Photo (if required)
Welding process(es)	1:	136	2:	-	1:	136	2:	-	
Transfer mode	1:	-	2:	-	1:	-	2:	-	
Product type (P/T)	P				P, T				
Type of weld	FW				FW				
Filler material (Group)	1:	FM5	2:	FM5	1:	FM5	2:	FM5	
Filler material (Designation)*	1:	P	2:	-	1:	R, P, V, W, Y, Z	2:	-	
Parent material group(s)	1:	8.1	2:	8.1	1 up to and incl. 11				
Shielding gas	1:	M11	2:	-	1:	-	2:	-	
Other (e.g. backing gas)	-				-				
Type of current and polarity	1:	DC+	2:	-	1:	-	2:	-	
Material thickness (mm)	t1:	10	t2:	10	t1:	≥3	t2:	≥3	
Deposited thickness (mm)	s1:	-	s2:	-	s1:	-	s2:	-	
Outside pipe diameter [D] (mm)	-				≥500 fixed pipe, ≥75 rotated pipe (PA,PB)				
Welding position(s)	1:	PF	2:	-	PA, PB, PF				
Weld details	1:	-	2:	-	1:	-	2:	-	
Multi-layer / single layer	1:	ml	2:	-	1:	sl/ml	2:	-	
Date of welding	04-04-2025				Examiner: Marc van Holsteijn				
Place of welding	Rotterdam								
Type of inspection/ test	Performed & accepted / Not tested				Place: Barendrecht				
Visual	Performed & accepted				-				
Radiography	-				Not tested				
Ultrasonic	-				Not tested				
Magnetic Particle	-				Not tested				
Dye penetrant	-				Not tested				
Macro	-				Not tested				
Fracture	Performed & accepted				-				
Bend	-				Not tested				
Other	-				Not tested				

See reverse side for prolongation by employer every 6 months, and examiner/test body's prolongation every 2 years.

Additional information may also be stated in the column 'supplementary remarks'.

*note: Type of covered electrode or flux cored wire used in the qualification test of welders for root run welding without backing (ss, nb) is the type of covering electrode or type of fluxcored wire qualified for root run welding in production with no backing (ss, nb)

Signature  for DNV
This document has been digitally signed and
all therefor not have handwritten
signatures.
Marc van Holsteijn
Surveyor

Stamp