

WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Designation: EN ISO 9606-1:2017 136 P FW FM5 P t10 PD ml

Welder's identification: Passport Verified

Employer: W.P.S. Welding Services

Welder's name: G. Idasiak

Place of birth and date: Poland / 20-01-1979

	Weld test details				Range qualified				Photo (if required)				
Welding process(es)	1: 136	2: -	1: 136	2: -	1: 136	2: -	1: 136	2: -					
Transfer mode	1: -	2: -	1: -	2: -	1: -	2: -	1: -	2: -					
Product type (P/T)	P				P, T								
Type of weld	FW				FW								
Filler material (Group)	1: FM5	2: FM5	1: FM5	2: FM5	1: FM5	2: FM5	1: FM5	2: FM5					
Filler material (Designation)*	1: P	2: -	1: R, P, V, W, Y, Z	2: -	1: R, P, V, W, Y, Z	2: -	1: R, P, V, W, Y, Z	2: -					
Parent material group(s)	1: 8.1	2: 8.1	1 up to and incl. 11				Identification of test pieces:						
Shielding gas	1: M11	2: -	1: -	2: -	1: -	2: -	G. Idasiak						
Other (e.g. backing gas)	-				-								
Type of current and polarity	1: DC+	2: -	1: -	2: -	1: -	2: -	Welding Procedure Specification:						
Material thickness (mm)	t1: 10	t2: 10	t1: ≥3	t2: ≥3	FW-136-316L-PD-01								
Deposited thickness (mm)	s1: -	s2: -	s1: -	s2: -	Job knowledge acceptable <input type="checkbox"/>								
Outside pipe diameter [D] (mm)	-				Job knowledge not reviewed <input type="checkbox"/>								
Welding position(s)	1: PD	2: -	PA, PB, PC, PD, PE				Supplementary fillet weld test						
Weld details	1: -	2: -	1: -	2: -	-								
Multi-layer / single layer	1: ml	2: -	1: sl/ml	2: -	-								
Date of welding	04-04-2025				Examiner: Marc van Holsteijn								
Place of welding	Rotterdam												
Type of inspection/ test	Performed & accepted / Not tested								Place: Barendrecht				
Visual	Performed & accepted				-				Date: 08-04-2025				
Radiography	-				Not tested				Qualification valid until:				
Ultrasonic	-				Not tested				04-04-2027				
Magnetic Particle	-				Not tested				DNV Netherlands B.V.				
Dye penetrant	-				Not tested				Signature  For DNV This document has been digitally signed and therefore not have hand written signatures.				
Macro	-				Not tested				Marc van Holsteijn Surveyor				
Fracture	Performed & accepted				-				Stamp				
Bend	-				Not tested								
Other	-				Not tested								

See reverse side for prolongation by employer every 6 months, and examiner/test body's prolongation every 2 years.

Additional information may also be stated in the column 'supplementary remarks'.

*note: Type of covered electrode or flux cored wire used in the qualification test of welders for root run welding without backing (ss, nb) is the type of covering electrode or type of fluxcored wire qualified for root run welding in production with no backing (ss, nb)