

WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Designation: EN ISO 9606-1:2017 111 P FW FM1 B t15 PD ml

Welder's identification: Passport Verified

Employer: W.P.S. Welding Services

Welder's name: G. Idasiak

Place of birth and date: Poland / 20-01-1979

	Weld test details				Range qualified				
Welding process(es)	1:	111	2:	-	1:	111	2:	-	Photo (if required)
Transfer mode	1:	-	2:	-	1:	-	2:	-	
Product type (P/T)	P				P, T				
Type of weld	FW				FW				
Filler material (Group)	1:	FM1	2:	FM1	1:	FM1, FM2	2:	FM1, FM2	
Filler material (Designation)*	1:	B	2:	-	1:	B, A, RA, RB, RC, RR, R	2:	-	
Parent material group(s)	1:	1.3	2:	1.3	1 up to and incl. 11				Identification of test pieces:
Shielding gas	1:	-	2:	-	1:	-	2:	-	G. Idasiak
Other (e.g. backing gas)	-				-				Welding Procedure Specification:
Type of current and polarity	1:	DC-	2:	-	1:	-	2:	-	WPS-111-S420-FW-PD-01
Material thickness (mm)	t1:	15	t2:	15	t1:	≥3	t2:	≥3	Job knowledge acceptable <input type="checkbox"/>
Deposited thickness (mm)	s1:	-	s2:	-	s1:	-	s2:	-	
Outside pipe diameter [D] (mm)	-				≥500 fixed pipe, ≥75 rotated pipe (PA,PB,PC,PD)				Job knowledge not reviewed <input checked="" type="checkbox"/>
Welding position(s)	1:	PD	2:	-	PA, PB, PC, PD, PE				Supplementary fillet weld test
Weld details	1:	-	2:	-	1:	-	2:	-	-
Multi-layer / single layer	1:	ml	2:	-	1:	sl/ml	2:	-	-
Date of welding	24-07-2025				Examiner: Marc van Holsteijn				
Place of welding	Rotterdam								
Type of inspection/ test	Performed & accepted / Not tested								Place: Barendrecht
Visual	Performed & accepted				-				Date: 26-07-2025
Radiography	-				Not tested				Qualification valid until: 24-07-2027 DNV Netherlands B.V.
Ultrasonic	-				Not tested				
Magnetic Particle	-				Not tested				
Dye penetrant	-				Not tested				
Macro	-				Not tested				
Fracture	Performed & accepted				-				
Bend	-				Not tested				Signature
Other	-				Not tested				Stamp

See reverse side for prolongation by employer every 6 months, and examiner/test body's prolongation every 2 years.

Additional information may also be stated in the column 'supplementary remarks'.

*note: Type of covered electrode or flux cored wire used in the qualification test of welders for root run welding without backing (ss, nb) is the type of covering electrode or type of flux cored wire qualified for root run welding in production with no backing (ss, nb)