

# WELDER PERFORMANCE QUALIFICATION CERTIFICATE

Designation: EN ISO 9606-1:2017 111 P FW FM1 B t15 PD ml

Welder's identification: Passport Verified

Employer: W.P.S. Welding Services

Welder's name: G. Idasiak

Place of birth and date: Poland / 20-01-1979

	Weld test details				Range qualified				Photo (if required)
	1:	111	2:	-	1:	111	2:	-	
Welding process(es)	1:	111	2:	-	1:	111	2:	-	
Transfer mode	1:	-	2:	-	1:	-	2:	-	
Product type (P/T)	P				P, T				
Type of weld	FW				FW				
Filler material (Group)	1:	FM1	2:	FM1	1:	FM1, FM2	2:	FM1, FM2	
Filler material (Designation)*	1:	B	2:	-	1:	B, A, RA, RB, RC, RR, R	2:	-	
Parent material group(s)	1:	1.3	2:	1.3	1 up to and incl. 11				Identification of test pieces:
Shielding gas	1:	-	2:	-	1:	-	2:	-	G. Idasiak
Other (e.g. backing gas)	-				-				Welding Procedure Specification:
Type of current and polarity	1:	DC-	2:	-	1:	-	2:	-	WPS-111-S420-FW-PD-01
Material thickness (mm)	t1:	15	t2:	15	t1:	≥3	t2:	≥3	
Deposited thickness (mm)	s1:	-	s2:	-	s1:	-	s2:	-	Job knowledge acceptable <input type="checkbox"/>
Outside pipe diameter [D] (mm)	-				≥500 fixed pipe, ≥75 rotated pipe (PA, PB, PC, PD)				Job knowledge not reviewed <input checked="" type="checkbox"/>
Welding position(s)	1:	PD	2:	-	PA, PB, PC, PD, PE				Supplementary fillet weld test
Weld details	1:	-	2:	-	1:	-	2:	-	-
Multi-layer / single layer	1:	ml	2:	-	1:	sl/ml	2:	-	
Date of welding	24-07-2025						Examiner:	Marc van Holsteijn	
Place of welding	Rotterdam								
Type of inspection/ test	Performed & accepted / Not tested							Place: Barendrecht	
Visual	Performed & accepted				-				Date: 26-07-2025
Radiography	-				Not tested				Qualification valid until:
Ultrasonic	-				Not tested				24-07-2027
Magnetic Particle	-				Not tested				DNV Netherlands B.V.
Dye penetrant	-				Not tested				Signature
Macro	-				Not tested				Stamp
Fracture	Performed & accepted				-				
Bend	-				Not tested				
Other	-				Not tested				

See reverse side for prolongation by employer every 6 months, and examiner/test body's prolongation every 2 years.

Additional information may also be stated in the column 'supplementary remarks'.

\*note: Type of covered electrode or flux cored wire used in the qualification test of welders for root run welding without backing (ss, nb) is the type of covering electrode or type of fluxcored wire qualified for root run welding in production with no backing (ss, nb)